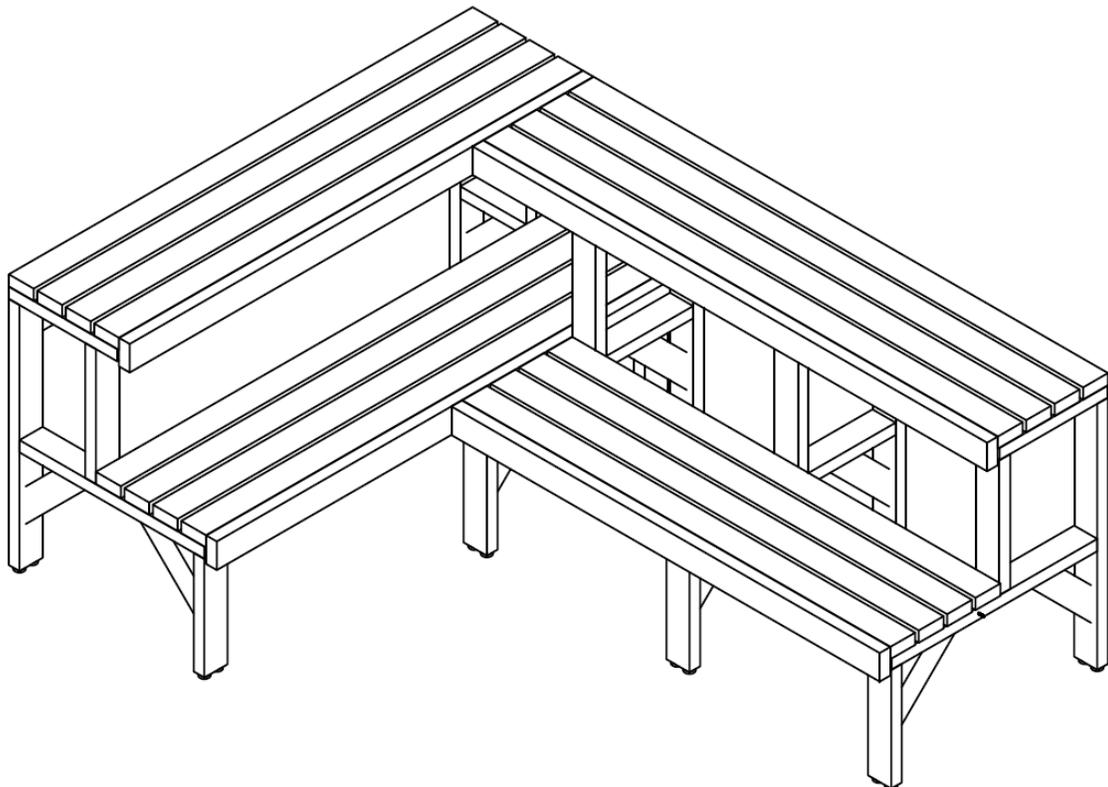




# SUPERIOR

SAUNA & STEAM

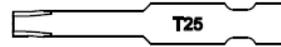
## **MOD POD 6 SOCIAL BENCHING ASSEMBLY INSTRUCTIONS**



# TOOLS & NOTES

## REQUIRED TOOLS

- T25 TORX BIT - INCLUDED



## RECOMMENDED TOOLS

- IMPACT DRIVER
- LONG LEVEL

## SAFETY NOTES

SOME PARTS OF THE SAUNA BENCHES ARE HEAVY. TAKE CARE WHEN LIFTING AND BRINGING THE BENCHES INTO THE SAUNA.

## INSTALLATION NOTES

THE BENCH TOPS CAN OPTIONALLY BE ATTACHED TO THE BENCH SUPPORTS, WHICH WILL ADD MORE STABILITY TO THE BENCHES.

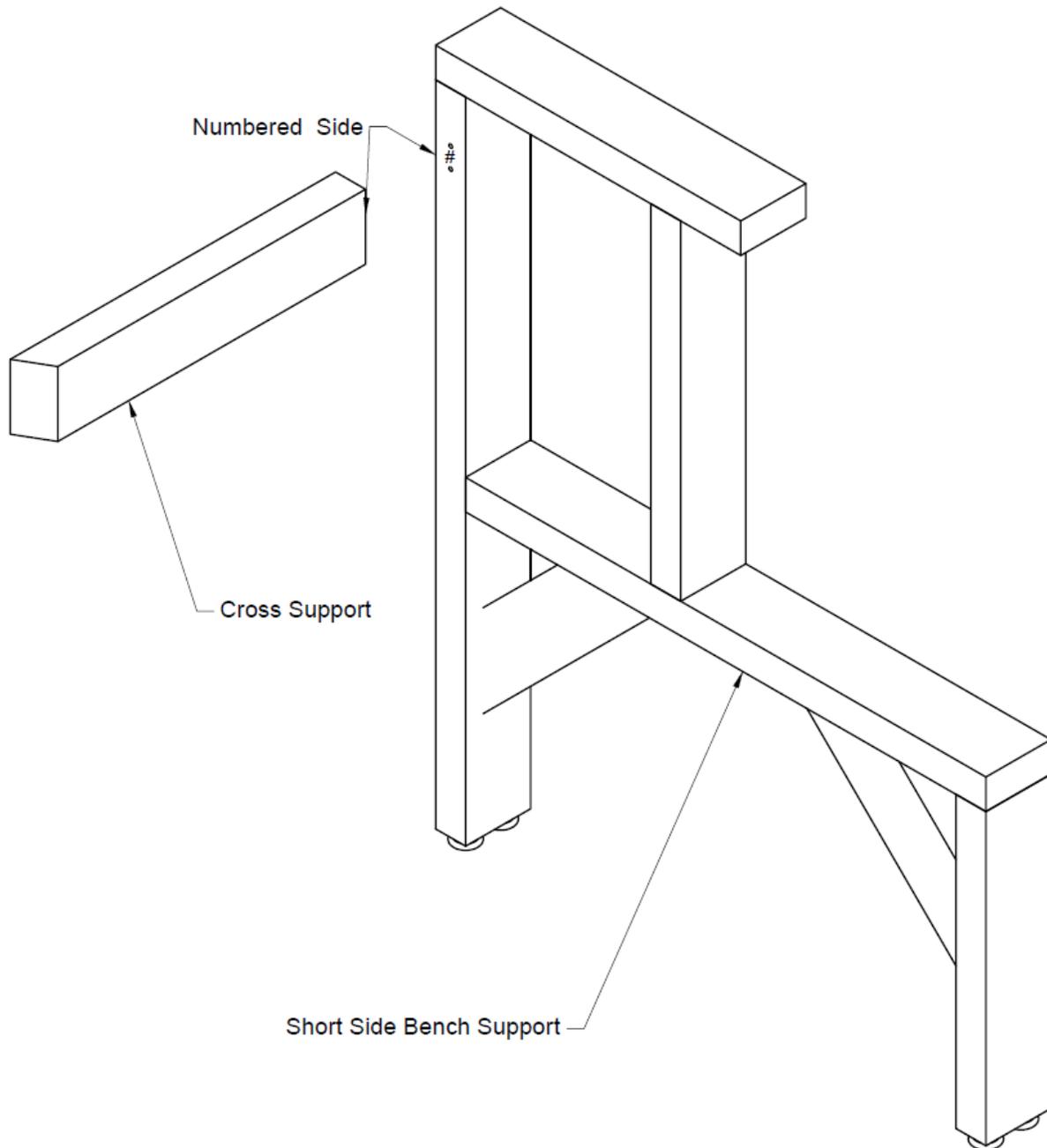
FOR ASSISTANCE YOU CAN CONTACT US:

[info@superiorsaunas.com](mailto:info@superiorsaunas.com) | (877) 872-2806

# ASSEMBLY INSTRUCTIONS

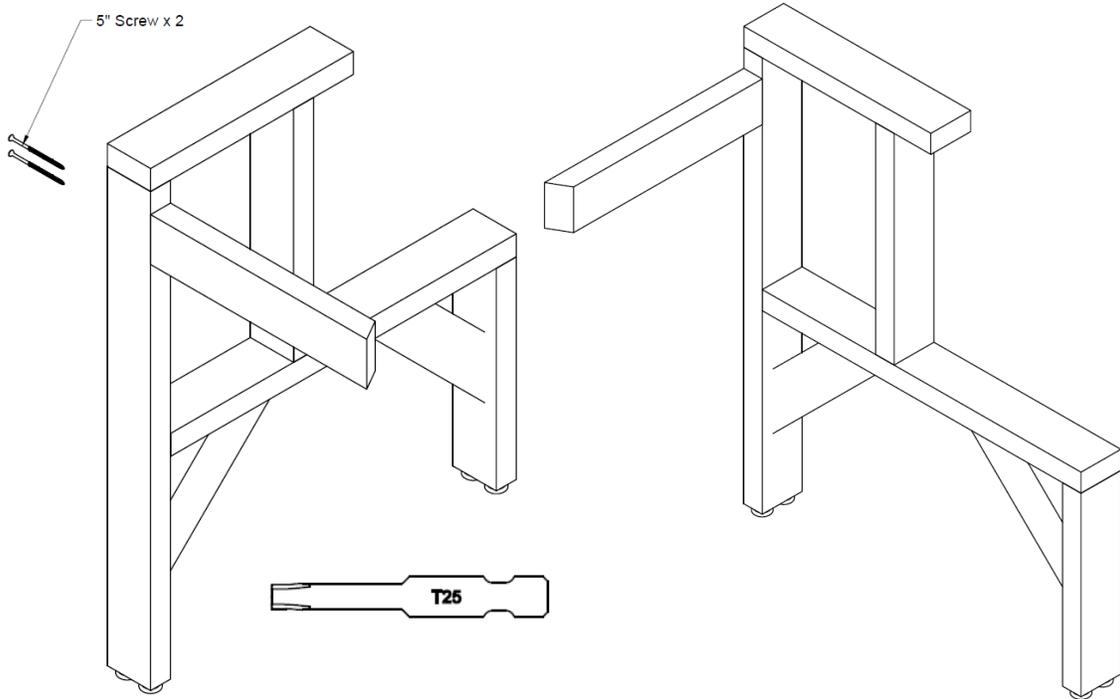
## STEP 1

THE TWO SHORT SIDE BENCH SUPPORTS WILL NEED TO HAVE THEIR CROSS SUPPORTS ATTACHED. THE BENCH SUPPORTS USED FOR THIS HAVE HOLES PRE-DRILLED AND ARE NUMBERED TO MATCH A CORRESPONDING NUMBERED CROSS SUPPORT. THERE IS A LEFT AND A RIGHT BENCH SUPPORT.



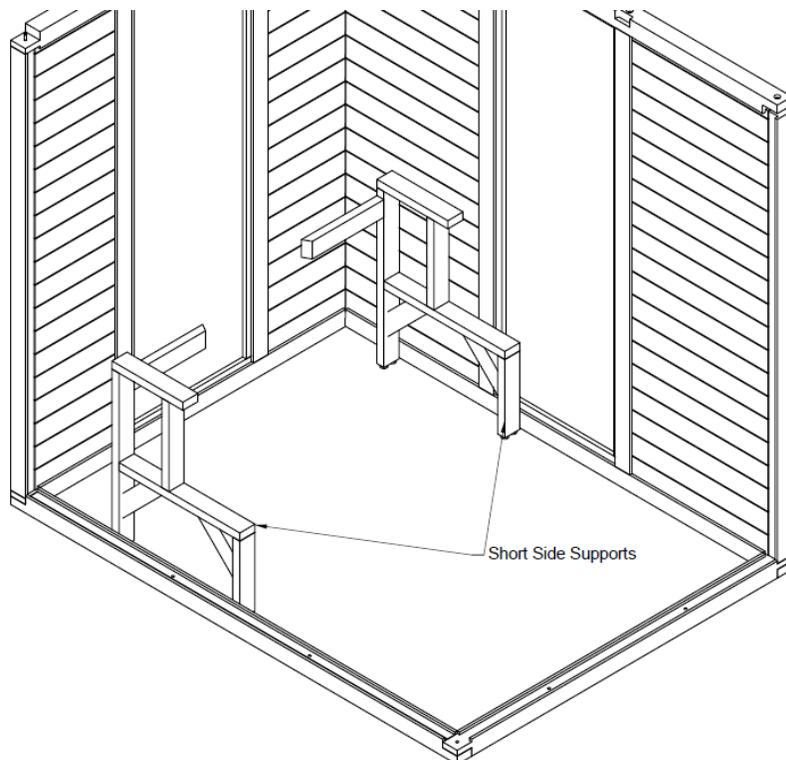
## STEP 2

SCREW THE TWO 5" SCREWS THROUGH THE BENCH SUPPORT INTO THE CROSS SUPPORT USING THE T25 TORX BIT. MAKE SURE THE CROSS SUPPORT HAS THE ANGLE FACING THE FRONT OF THE SUPPORT. DO THIS FOR EACH SHORT SIDE BENCH SUPPORT.



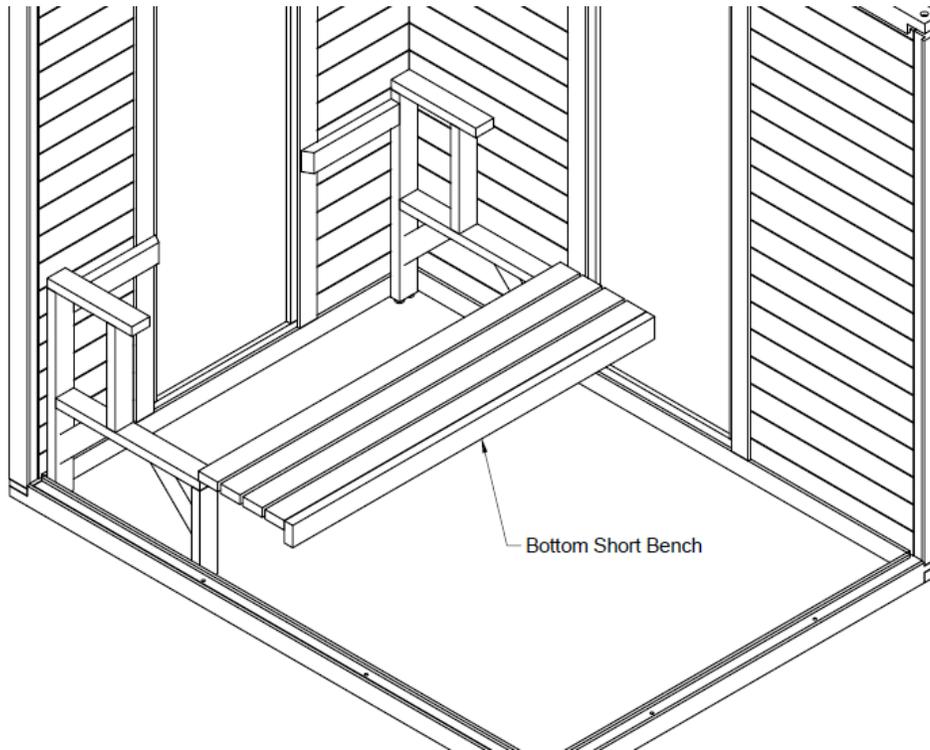
## STEP 3

POSITION THE SHORT SIDE BENCH SUPPORTS INTO THE CORNERS ON THE LEFT SIDE OF THE SAUNA.



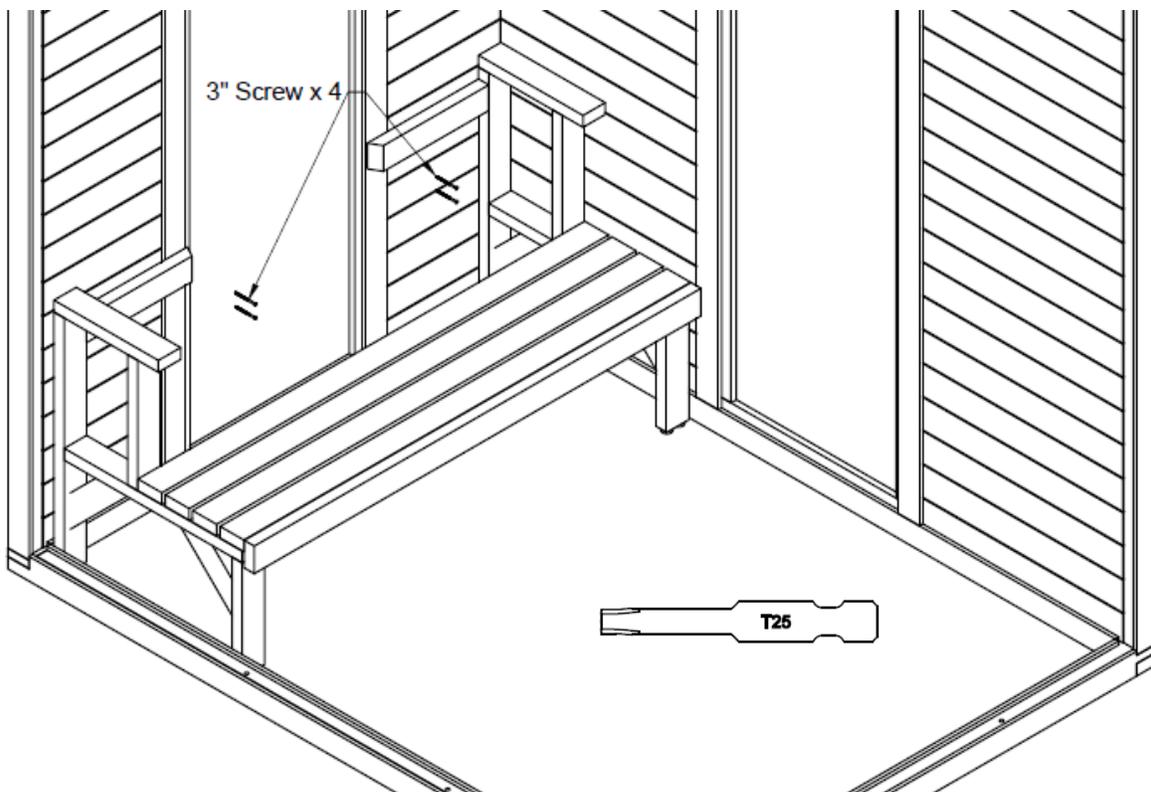
## STEP 4

PLACE THE BOTTOM SHORT BENCH ONTO THE SUPPORTS. USING A LEVEL ADJUST THE LEVELING FEET ON THE SUPPORTS UNTIL THE BENCH IS LEVEL FROM LEFT TO RIGHT AND FRONT TO BACK.



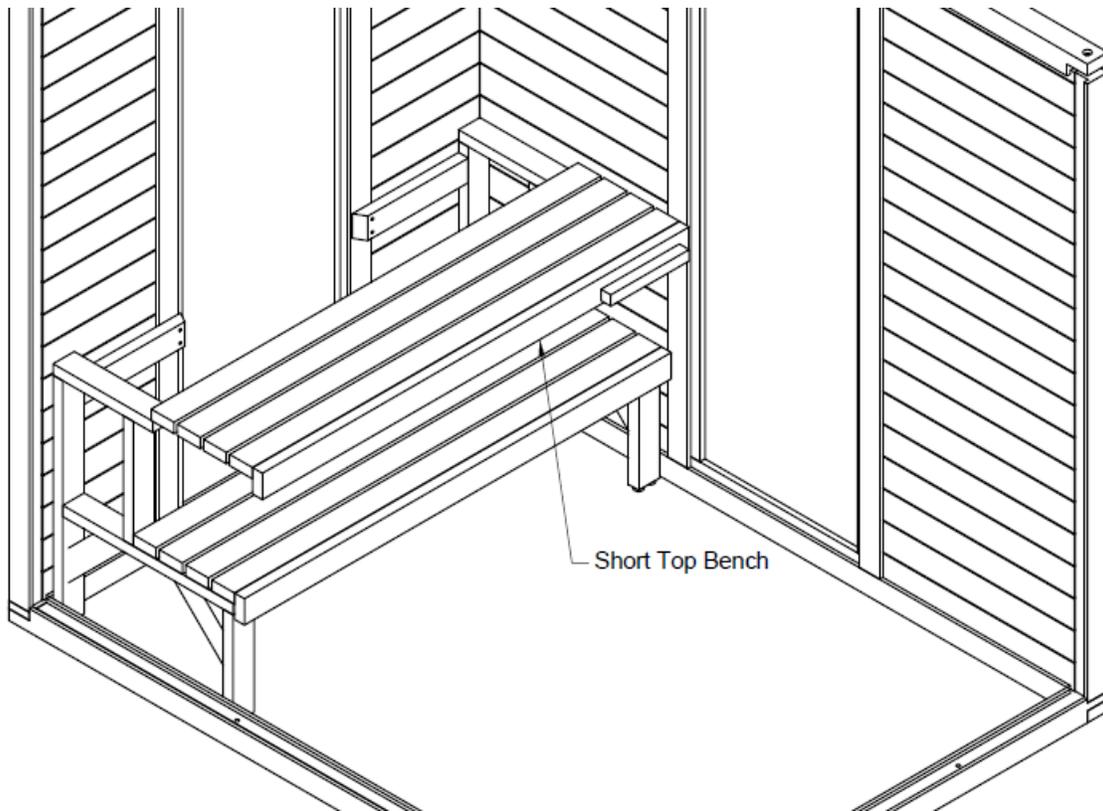
## STEP 5

ONCE THE BENCH IS LEVELED, SCREW THE CROSS SUPPORTS INTO THE POSTS USING TWO 3" SCREWS ON EACH SIDE USING THE T25 TORX BIT.



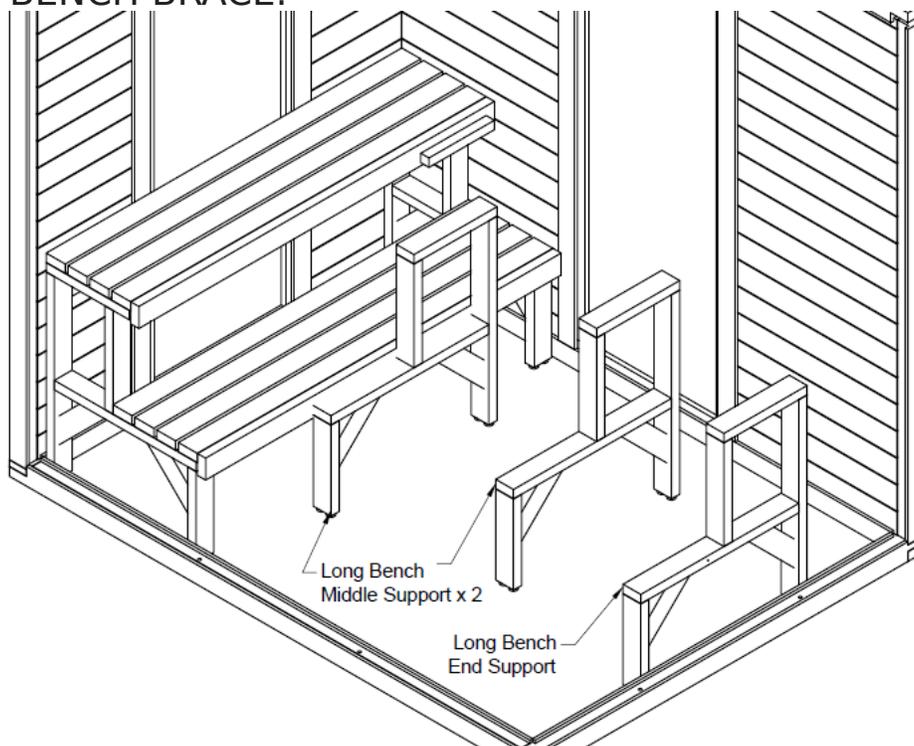
## STEP 6

SLIDE THE TOP SHORT BENCH INTO POSITION.



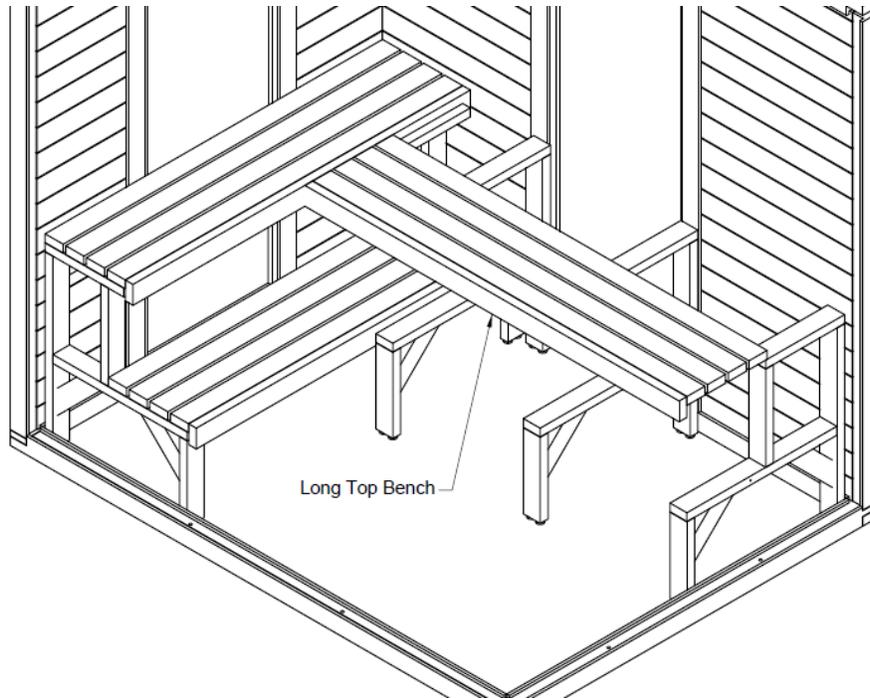
## STEP 7

BRING IN THE THREE LONG BENCH SUPPORTS. ALIGNING THE MIDDLE SUPPORTS TO THE POSTS ON THE LONG SIDE WALL, AND THE END SUPPORT IN THE CORNER. THE END SUPPORT WILL HAVE A HOLE PRE-DRILLED INTO THE BOTTOM BENCH BRACE.



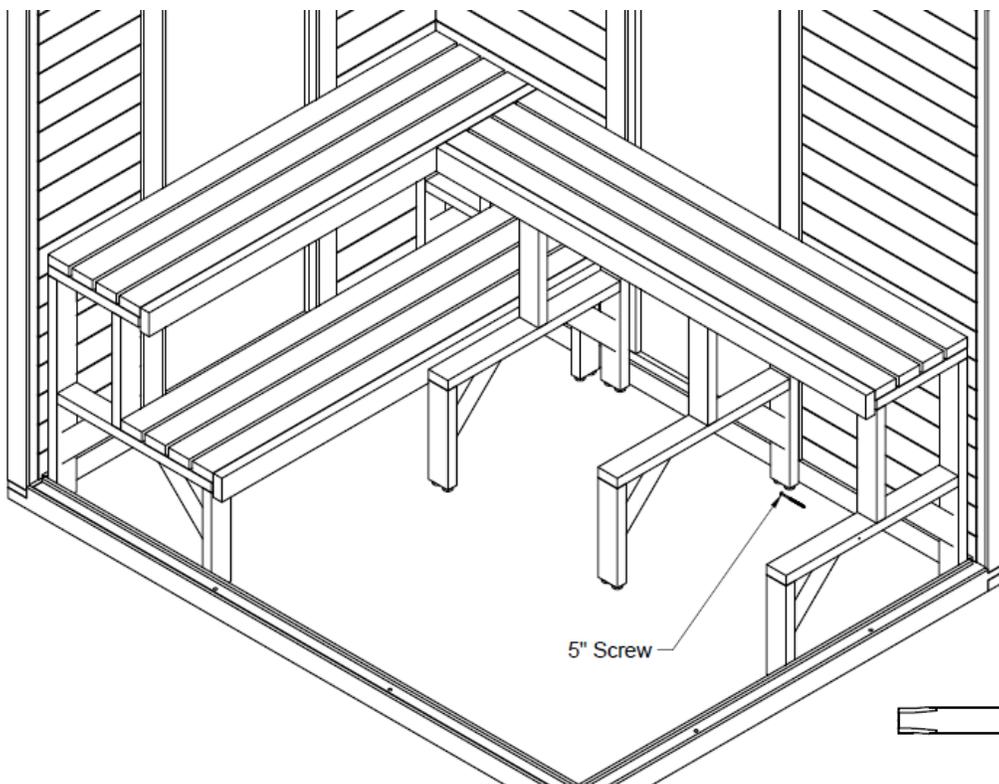
## STEP 8

PLACE THE TOP LONG BENCH ONTO THE SUPPORTS. USING A LEVEL ADJUST THE LEVELING FEET ON THE SUPPORTS UNTIL THE BENCH IS LEVEL FROM LEFT TO RIGHT AND FRONT TO BACK. ALSO MAKE SURE THE BENCH SITS FLUSH WITH THE SHORT TOP BENCH.



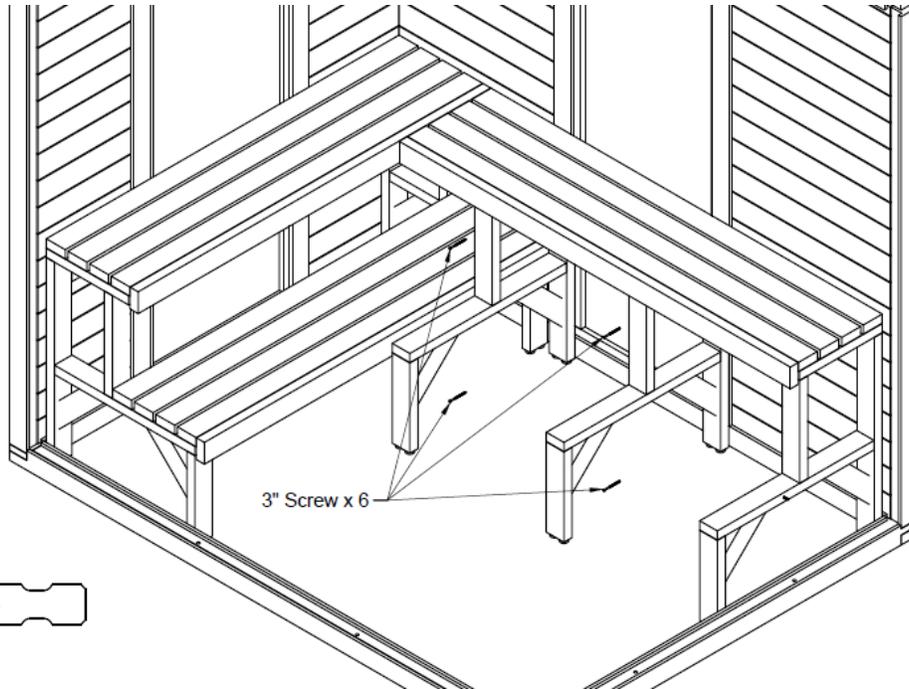
## STEP 9

ONCE THE BENCH IS LEVELED, SCREW THE LONG BENCH END SUPPORT INTO THE POST WITH A 5" SCREW USING THE T25 TORX BIT.



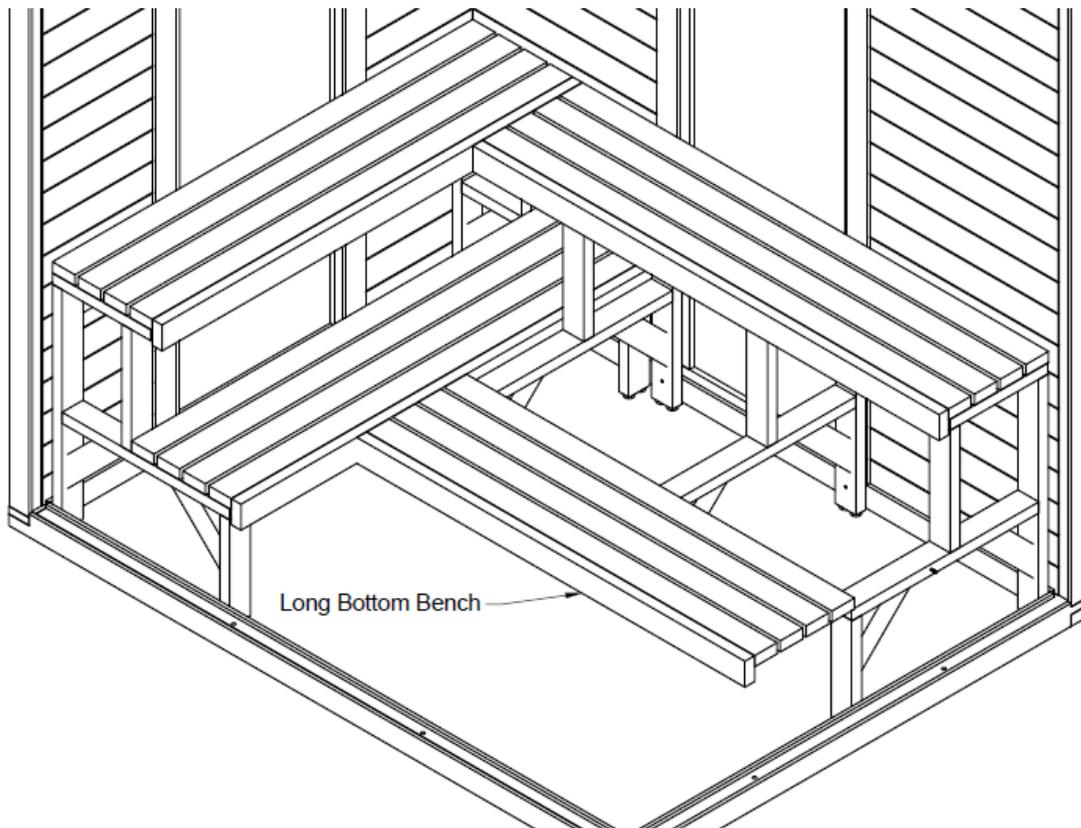
## STEP 10

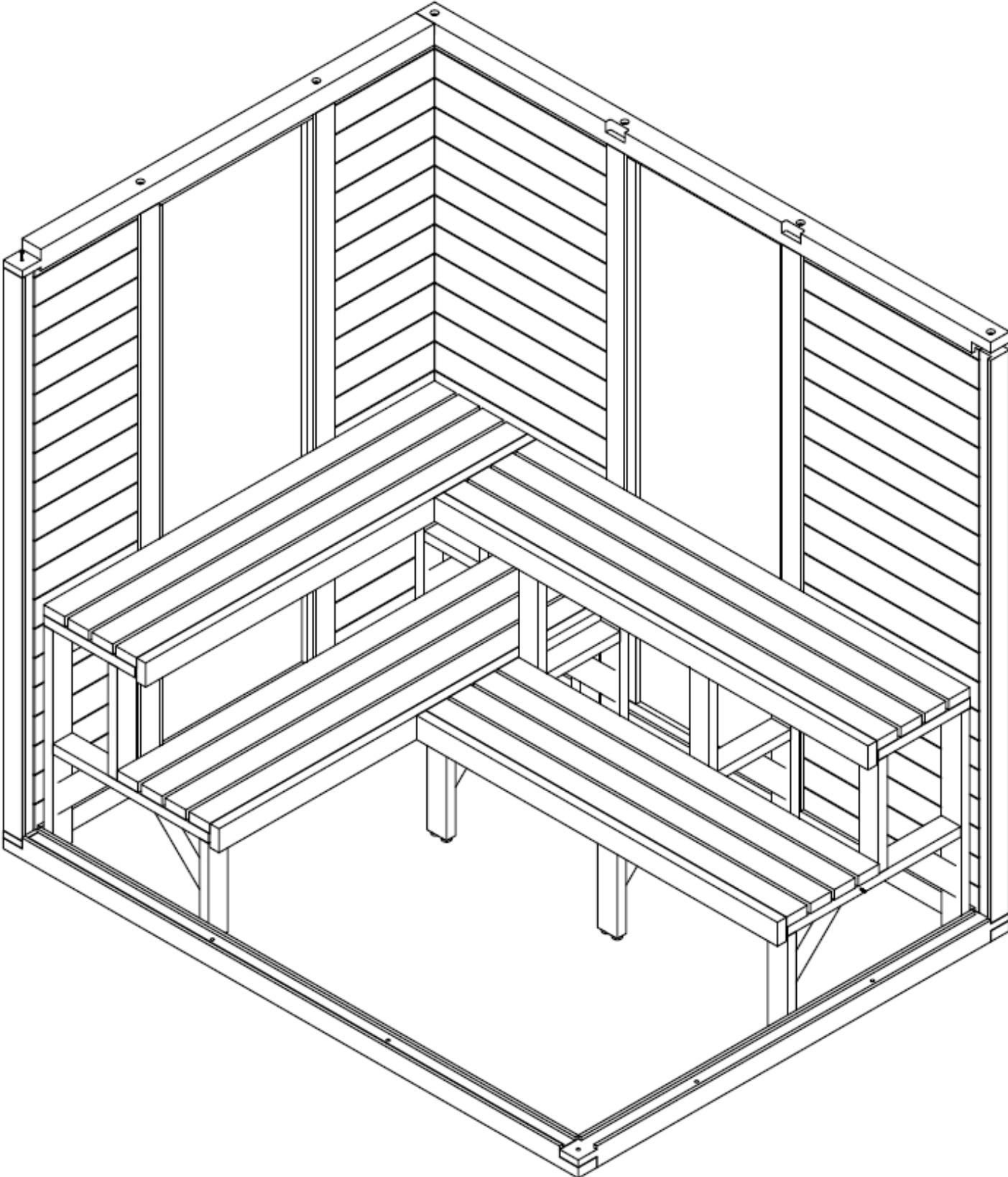
SCREW THE LONG BENCH MIDDLE SUPPORTS TO THE POSTS. EACH SUPPORT HAS THREE 3" SCREWS THAT USE THE T25 TORX BIT. THE HOLES ARE PRE-DRILLED INTO THE SUPPORTS. THERE ARE TWO SCREWS ABOVE THE BOTTOM BENCH BRACE AND ONE BELOW THE BRACE.



## STEP 11

SLIDE THE LONG BOTTOM BENCH INTO POSITION.





# CONTACT US

FEEL FREE TO REACH OUT TO US WITH ANY QUESTIONS OR CONCERNS ABOUT THE INSTALLATION OR USE OF YOUR MOD POD.

**EMAIL: [info@superiorsaunas.com](mailto:info@superiorsaunas.com)**

**PHONE: (877) 872-2806  
M-F 7AM - 5PM CT**