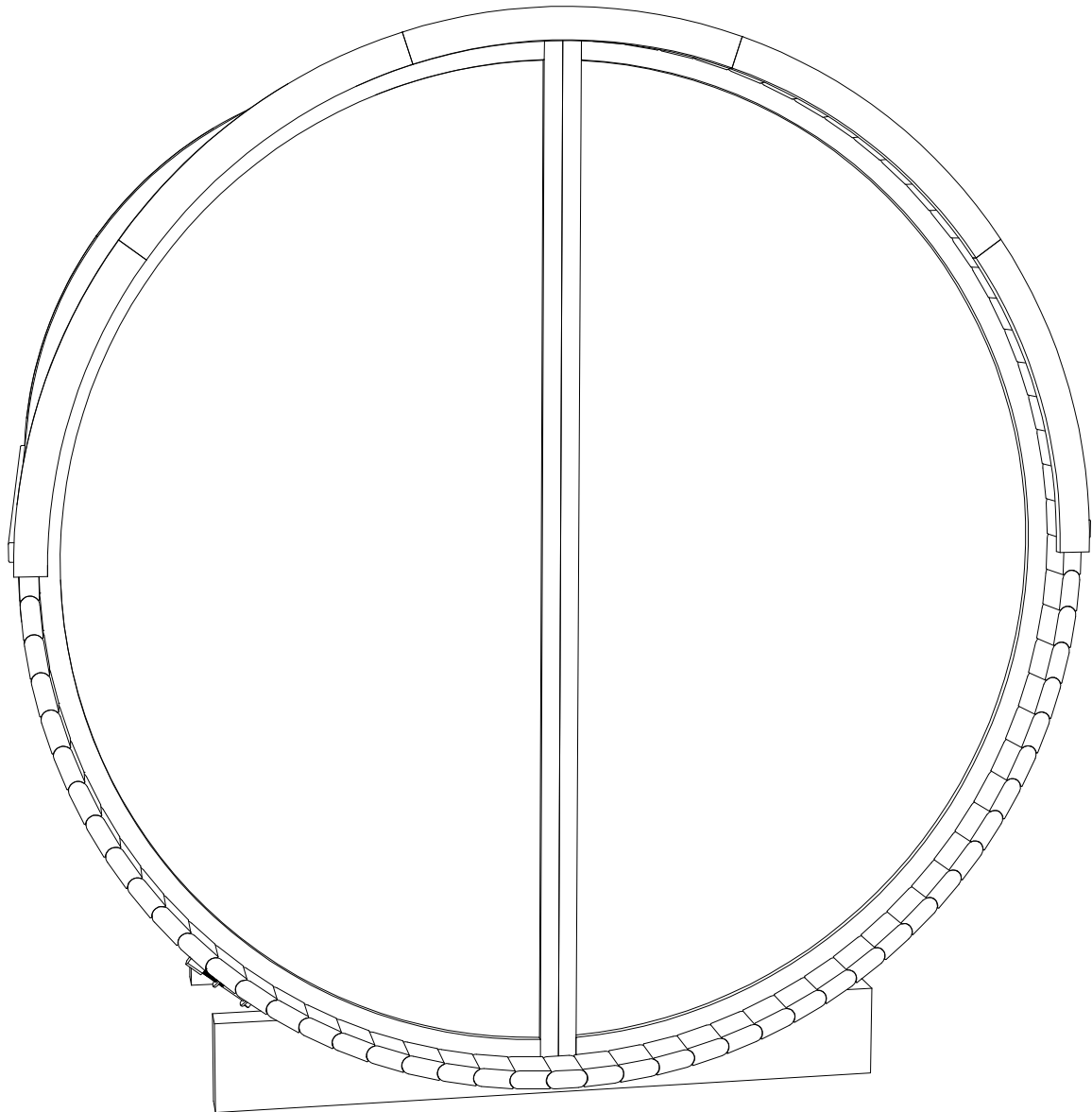


FULL PANORAMIC WINDOW ASSEMBLY INSTRUCTIONS

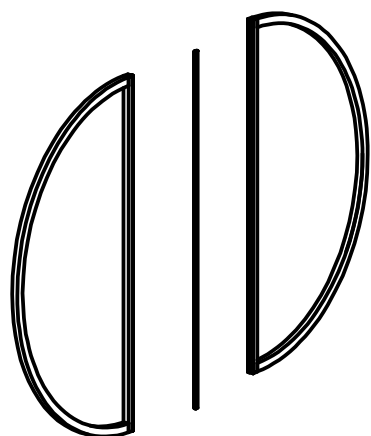


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INCLUDED IN PACKAGE:

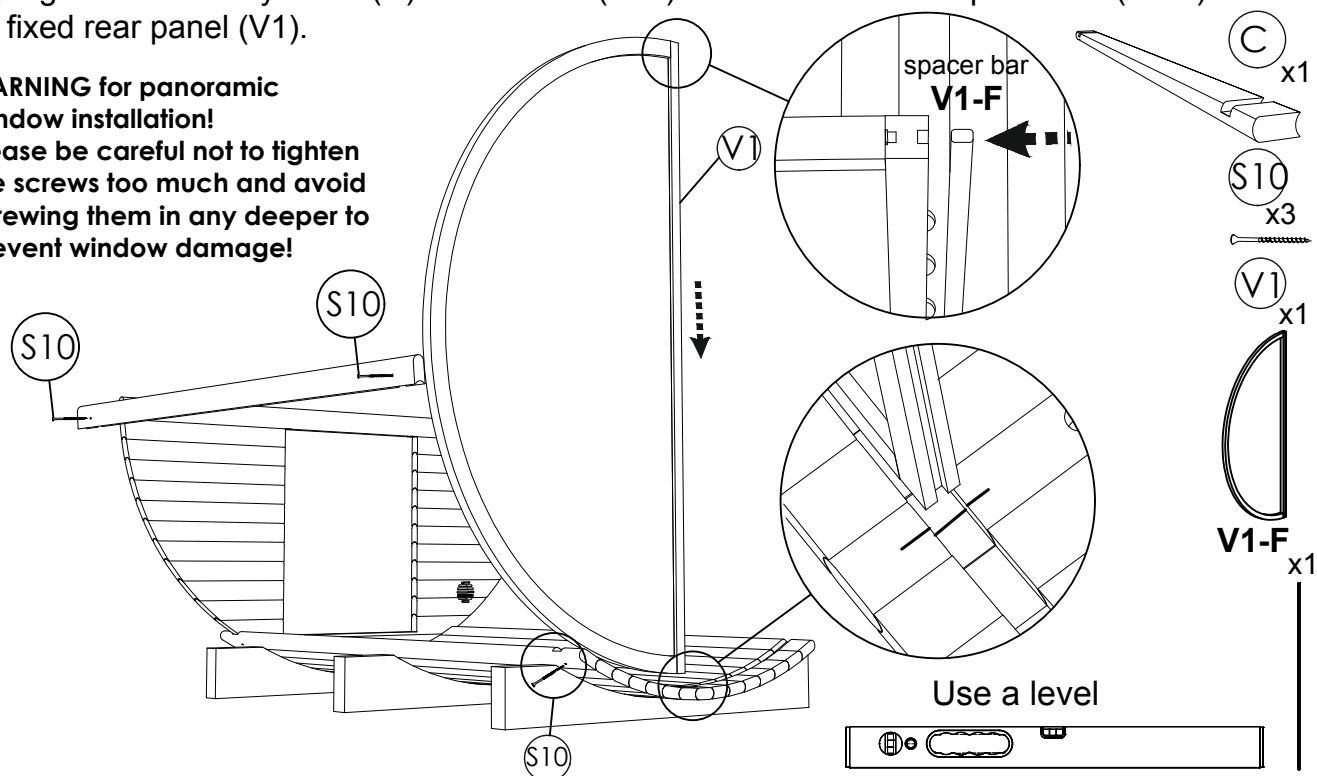
V1
x2



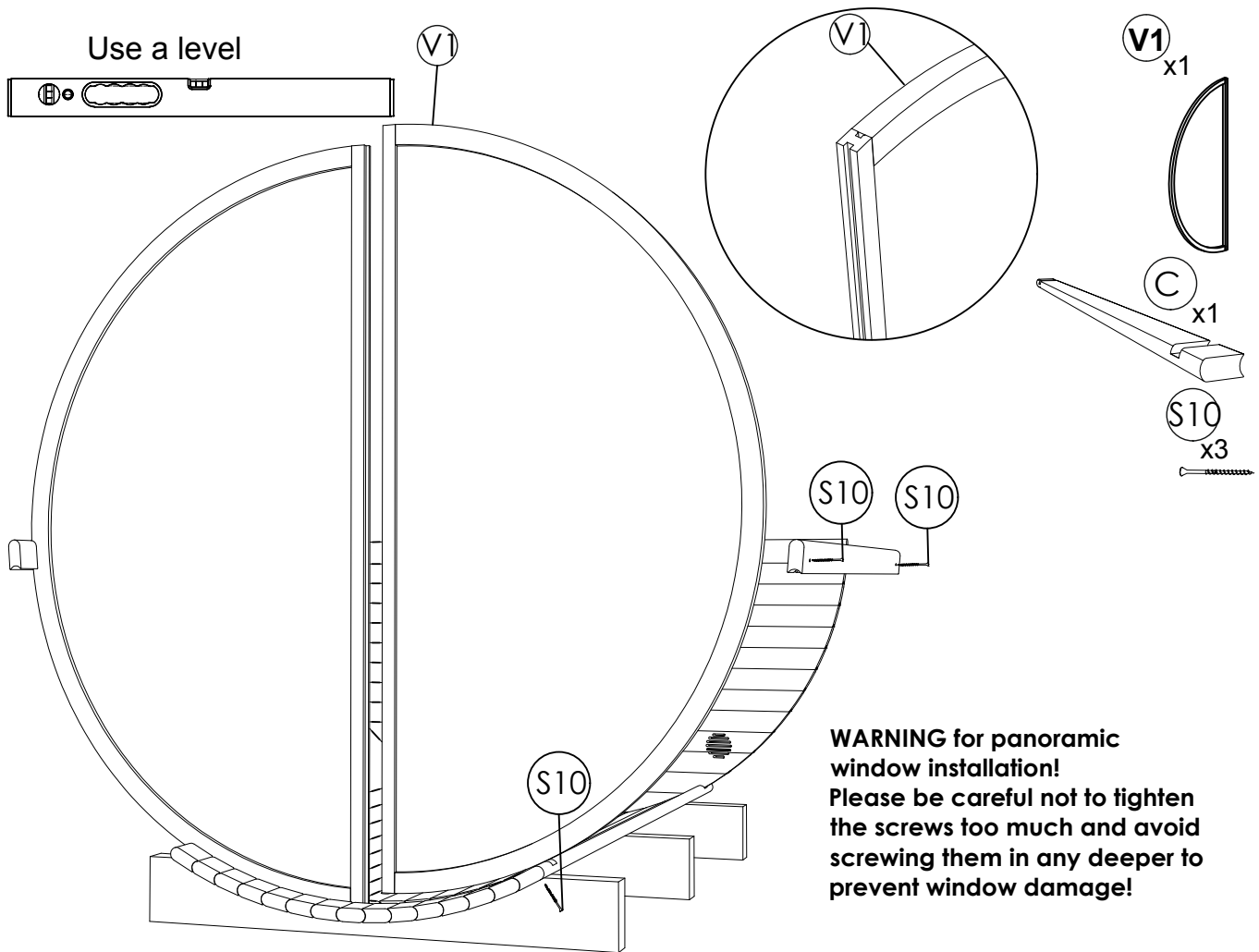
V1-F
x1
back rear panel;
spacer bar

STEP 1: Place rear panel (V1) in stave groove, be sure panel is centered, leveled, completely seated. Fix panel using 4.0 x 60 (S10) screw through last floor stave. Connect the panels (F; V1) together with body stave (C) with 4.0x60 (S10) screw. Insert wood spacer bar (V1-F) in to the fixed rear panel (V1).

WARNING for panoramic window installation!
Please be careful not to tighten the screws too much and avoid screwing them in any deeper to prevent window damage!



STEP 2: Place second rear panel (V1) in stave groove, be sure panel is centered, leveled, completely seated. Fix panel using 4.0 x 60 (S10) screw through last floor stave. Connect the panels (F; V1) together with body stave (C) with 4.0x60 (S10) screw.



STEP 3: Fix Assembly tape with five 4x30 screws (S12) to fix both panels together. Continue placing body staves (C) tightly on both sides of the sauna using rubber mallet, and fixing body staves with screws 4.0x60(S10), two screws for each stave.

